

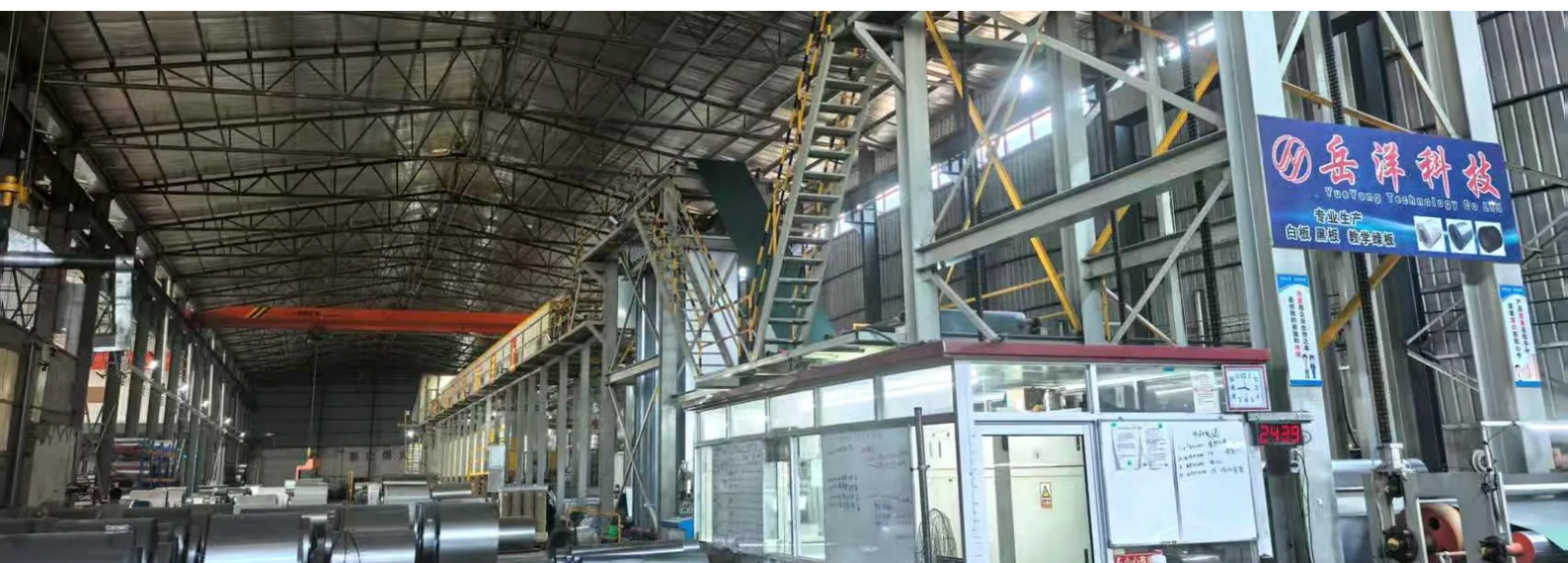
Writing Surface Material

Whiteboard, green chalkboard and black chalkboard panels.
PPGI coated steel — coil or cut to size, from the coating line.

2 TONS MOQ

22 - 24 μm DFT

15,000 t / YEAR



Double-coated galvanised steel for board manufacturers, furniture factories and distributors in more than 20 export markets. Every coil ships with a mill test certificate and a measured coating build — not a promise.

MOQ 2 TONS · FREE A4 SAMPLE · MTC WITH EVERY COIL

Material specification

Everything a board maker needs to quote a panel. Values are production capability, not a catalogue dream.

SUBSTRATE	Galvanised steel / cold-rolled steel
THICKNESS CAPABILITY	0.11 – 0.40 mm
STANDARD PANEL GAUGE	0.22 mm / 0.25 mm (other gauges on request)
COIL WIDTH	600 – 1250 mm
COATING BUILD	Double coat: primer + top coat
TOTAL DRY FILM THICKNESS	22 – 24 µm
ZINC LAYER	20 – 80 g/m ² (customised)
COIL WEIGHT	2 tons
SURFACE FINISHES	Gloss / matte / anti-glare
COLOURS	White, green, black, blue; any RAL on request
GLOSS LEVEL	88 – 95 GU (white) · 10 – 16 GU (green & black)
MAGNETIC	Yes — galvanised steel core

Product surfaces



WHITEBOARD · GLOSS WHITE



CHALKBOARD · GREEN



CHALKBOARD · BLACK

Supply formats & commercial terms

Take the coil whole, or let us shear it to your board sizes and pack it pallet-ready for your framing line.

SUPPLY FORMATS	Full coil, or cut-to-size sheets
CUT-TO-SIZE PACKING	Paper-interleaved, export pallets, edge protectors, strapping
COIL PACKING	Kraft paper wrap, protected eye & edges, PET strapping, wooden cradle
MINIMUM ORDER	2 tons
LEAD TIME	25 days after deposit
PAYMENT TERMS	T/T 30% deposit, balance against B/L copy; L/C at sight for established buyers
PORT	FOB Tianjin, China
DOCUMENTS	Invoice, packing list, B/L, mill test certificate per coil
FREE SAMPLE	A4 panels cut from current production — freight collect
INSPECTION	Third-party inspection (SGS / BV / buyer's QC) welcome before shipment



CUT-TO-SIZE PANELS • PAPER INTERLEAVED • EXPORT PALLET • EDGE PROTECTION

Quality control

A writing surface fails quietly: it looks fine in the crate and ghosts in month four. These checks happen before that.

01 Incoming substrate

Zinc layer and gauge checked on every incoming coil before it reaches the line.

02 Coating build on the line

Dry film thickness measured during running production, not sampled from a good batch.

03 Adhesion

Bend and cross-hatch tests per batch — the coating must survive the board maker's press.

04 Solvent resistance

MEK rub test on cured coating to confirm full cure, not just dry to touch.

05 Colour & gloss

Batch colour log against the approved standard; gloss verified against the approved standard for each surface.

06 Erasability

Marker write-and-wipe test on each production batch before packing.



Documents with every shipment

Mill test certificate per coil · Coating thickness record · Batch colour reference · Packing list and invoice · Third-party inspection (SGS / BV) welcome before shipment.

Factory, not a trading desk

One coating line in Bazhou, Hebei. 6,000 m² under roof, 32 people, and the same address for 20+ years of board makers.

2000

FOUNDED

6,000 m²

PLANT AREA

15,000 t

ANNUAL CAPACITY

200+

B2B CUSTOMERS

20+

EXPORT MARKETS

How to start

1 Send your spec

Surface type, thickness, width, colour, quantity and destination port — a photo of your current panel is enough.

2 Sample in the post

We quote within two working days and send free A4 samples cut from current production, freight collect.

3 First batch with records

Sample approved → PI → production → coating and colour records with the shipment.

4 Repeat on the same standard

Approved colour and gauge held on file, so the second order matches the first.

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